

Receiving Report

Date: 9/4/17

Batch No: M111457

Supplier: MANN

Dart P/O: S540

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection: OK Yes No N/A
 Work Order: closed Yes No N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CC

Production/Admin:

Date 09/04/22

Received/Costing BCP/1070

Initial CZ

Location

Marmon / Keystone Canada Inc.



290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

SOLD TO: VENDU À:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIPPED TO: EXPÉDIER À:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

INVOICE FACTURE 386961
INVOICE DATE DATE DE FACTURE 4/16/09
PAGE.. 1

SHIP VIA / EXPÉDIÉ PAR EPIC		F.O.B. / F.A.B. BOUCHERVILLE	G.S.T. / T.P.S. R137204947 Q.S.T. / T.V.Q. 1016343044 TQ0001 LE	
YOUR ORDER NO. / VOTRE N° DE COMMANDE 8570		SALESMAN / VENDEUR GHI	MARMON / KEYSTONE # 1075643	
PROVINCIAL TAX NO. 6122-5207	Nº TAXE PROVINCIALE			
ORDERED / COMMANDEE	DESCRIPTION	SHIPPED / EXPÉDIÉE QUANTITY / QUANTITÉ	UNIT PRICE / PRIX UNITAIRE	AMOUNT / MONTANT
120 FT	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED SA213 A.W. 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Cust. part#: M304TR0750W049	120 FT 44 LBS 6 Pieces	2.600 /FT	312.00
60 FT	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED SA213 A.W. 304L SMLS TUBE 1"X .049 A.W. SA213 STS 1.000 .049 F304L Cust. part#: M304TR1000W049	60 FT 30 LBS 3 Pieces	3.350 /FT	201.00
	Energy Surcharge			12.20

RECEIVED APR 22 2009

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS
PLUS 2% PER MONTH ON
ALL OVERDUE ACCOUNTS.

TERMES: NET 30 JOURS
PLUS 2% PAR MOIS
SUR COMPTE PASSÉ DÜ.

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE.
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES
RENSEIGNEMENTS A L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. /HST T.P.S.	26.26
PROVINCIAL TAX TAXE PROVINCIALE	.00

PAYMENT OF THIS INVOICE IS DUE BY
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

05/18/2009

551.46

Dart Aerospace Ltd**Receiving Slip**

Date Apr 22, 2009	Page 1
Receipt Number RCP00010770	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Purchase From:

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008570

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0750W049	304 RD Tube .750 x .04 MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING B/N111457	120.0000	f	2.600000	312.00	Apr 22, 2009
	M304TR1000WO4	304 RD Tube 1.00 x .04 AS ABOVE B/N111457	60.0000	f	3.350000	201.00	Apr 22, 2009

Comments:

Marmon/Keystone Canada Inc.
 **Specialty Steels**

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
 Order : 1075643
 Date...: 04/16/2009

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

<u>SHIP VIA</u> EPIC	F.O.B. BOUCHERVILLE	<u>SALESPERSON</u> G. Dulude	<u>YOUR ORDER NO.</u> 8570	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01 120 /FT	<p>Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with-all-shipment</p> <p>rev:08/08</p> <p>STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Tariff Number: 7304. Cust. part#: M304TR0750W049 HT#.....: YT080981 HT#.....: YT080984 Total... 5 1 6</p>			
02 60 /FT	<p>STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 1"X .049 A.W. SA213 STS 1.000 .049 F304L Tariff Number: 7304. Cust. part#: M304TR1000W049 HT#.....: YT080981 Total... 3 3</p>			

No. of Bdls/Pieces

100 / 0

Total Weight.....:

74

Customers.: _____

DART**Purchase Order**

Date Apr 15, 2009	Page 1
Purchase Order Number PO00008570	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED**Vendor Address:**

Marmon/Keystone Canada Ltd.
290 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 361-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 15, 2009	N30	Epic Express	Apr 20, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 120.0000	M304TR0750W049	304 RD Tube .750 x .049 Comments: MATERIAL: AISI 304/316 SS SEAMLESS	20/04/2009	No	2.600000 f		312.00
✓ 60.0000	M304TR1000W049	304 RD Tube 1.00 x .049 Comments: AS ABOVE	20/04/2009	No	3.350000 f		201.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

111453

Comments:	Tax Summary:	25.65	Less: included tax	0.00
	GST			
	GSTM		Subtotal	513.00
	GSTD			
	Entered By: CL	CLAVOIE	Total tax	25.65
	Approved By:		Total purchase order in CAD Dollars	
				538.65



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

OK CP
09.04.20

ISO9001:2000 ; PED CERTIFICATE (Certificate No.: QAC0021058/A)

DATE OF ISSUE: 2008/10/8

CUSTOMER: MARMON/KEYSTONE CANADA INC.								CERTIFICATE NO. :2008-8-12-A-2				
P.O.NO.: MN5950								ORDER NO. :2008-8-012-A				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING								GRADE: ASTM A213-07 TP304/TP304L				
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.								HEAT NO. :YT080981				
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.022	0.92	0.039	0.002	0.41	8.10	18.14				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS	T S	EL	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)				(Mpa) ≥ 205	(Mpa) ≥ 515	(%) ≥ 35				
0.750	0.035	20	08-9-22	250	613	360	600	68.5	OK	OK	72	OK
0.750	0.049	20	08-9-81	100	337	385	640	69.0	OK	OK	76	OK
1.000	0.049	20	08-9-80	15	68	275	590	69.5	OK	OK	69	OK
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-10-27						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
SHANGHAI CRYSTAL PALACE PIPE CO., LTD											Q.C. Reviewed 18/11/2008	
MANAGER OF QUALITY ASSURANCE DEPARTMENT												



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/9/12

OK CP 09.04.20
ISSUE 2008/03/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO.: 2008-6-9-A-4						
P.O.NO.: MN5859						ORDER NO.: 2008-6-009-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.						HEAT NO.: YT080984						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	<0.035	<2.00	<0.045	<0.030	<1.00	8.0~12.0	18.0~20.0					
RESULTS (PRODUCT)	0.025	0.84	0.037	0.003	0.45	8.10	18.08					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS	TS	EL	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST (100%)
O.D. (inch)	W.T (inch)	Length (feet)				(Mpa) ≥205	(Mpa) ≥515	(%) ≥35	OK	OK	74	OK
0.750	0.049	20	08-7-111	100	337	380	630	66.5				
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-09-61						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
SHANGHAI CRYSTAL PALACE PIPE CO., LTD						Q.C. Reviewed <i>Dingwei</i> 18/10/2008						
MANAGER OF QUALITY ASSURANCE DEPARTMENT												



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/10/8

OK GP 09.04.20

CUSTOMER: MARMON/KEYSTONE CANADA INC.	CERTIFICATE NO.:2008-8-12-A-2
P.O.NO.: MN5950	ORDER NO.:2008-8-012-A
COMMODITY: STAINLESS STEEL SEAMLESS TUBING	GRADE :ASTM A213-07 TP304/TP304L
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.	HEAT NO.: YT080981
CHEMICAL CONTENTS (WT%)	

ELEMENTS	C	Mn	P	S	Si	Ni	Cr		
SPECIFICATION	≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0~12.0	18.0~20.0		
RESULTS (PRODUCT)	0.022	0.92	0.039	0.002	0.41	8.10	18.14		

PHYSICAL PROPERTIES

Dimensions		Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)										
0.750	0.035	20	08-9-22	250	613	360	600	68.5	OK	OK	72
0.750	0.049	20	08-9-81	100	337	385	640	69.0	OK	OK	76
1.000	0.049	20	08-9-80	15	68	275	590	69.5	OK	OK	69

REMARKS:

AS PER ASTM A213/ASME SA213-07

WALL THICKNESS TOLERANCE AS PER ASTM A269-07

IN COMPLIANCE TO NACE MR0175-2002

IC TEST TO ASTM A262 PRACTICE E

SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min

NO WELD REPAIR WAS PERFORMED

FREE FROM MERCURY CONTAMINATION

COUNTRY OF ORIGIN: CHINA

MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-08-10-27

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT

2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Q.C. Reviewed
08/11/21/08

MANAGER OF QUALITY ASSURANCE DEPARTMENT

Marmon/Keystone Canada Inc.

Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9
 Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357
 E-mail: gdulude@mkcdn.com

PAGE.: 1
 Date.: 4/15/09
 Quotation number.: 1-513395

QUOTATION

ATTN.: CHANTAL LAVOIE

Sold To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Territory: 16A
 Telephone: 613 632 9577
 Fax.....: 613 632 1053

Ship To:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

Ship Via
 EPIC

F.O.B
 BOUCHERVILLE

Salesperson G. Dulude **Your Reference No.**

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing
Line - 1 120 FT	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED SA213 A.W. STS .750 .049 F304L stock	1	2.600/FT 312.00
Line - 2 60 FT	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED SA213 A.W. STS 1.000 .049 F304L stock	1	3.350/FT 201.00
Energy Surcharge			12.20

All applicable taxes Extra.
 Duty

Total amount...: 525.20

All prices quoted in Canadian Dollars unless otherwise stated.

Total weight...: 73.9 lbs

Date : Wednesday, 15/04/2009 10:39:06 AM

User : Chantal Lavoie

AUTO PO REQUIREMENTS LIST

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make	
	0.0	18200	VU-VIV001	1.00000000	0.0000	22/05/2009	0	N	
	0.0	93695K88	VU-MCM001	50.00000000	0.2318	22/05/2009	1	N	
	0.0	AN413A	VU-AIR002	500.00000000	0.1150	22/05/2009	1	N	
	0.0	AN52510R7	VU-BIL001	100.00000000	0.0630	22/05/2009	1	N	
	0.0	AN536A	VU-MMA001	14.00000000	1.0000	22/05/2009	1	N	
	0.0	AN5C13A	VU-MMA001	7.00000000	0.0000	22/05/2009	0	N	
	0.0	AN5C34A	VU-MMA001	4.00000000	0.0000	22/05/2009	0	N	
	0.0	CHM10601	VU-MMA001	50.00000000	0.0000	22/05/2009	0	N	
	0.0	CP72530	VU-MCM001	20.00000000	0.0000	22/05/2009	0	N	
	0.0	D2268	VC-STU001	20.00000000	0.0000	22/05/2009	0	N	
	0.0	D25761	VC-ALP001	100.00000000	0.0000	22/05/2009	0	N	
	0.0	D26001160	VC-BON001	180.00000000	0.0000	22/05/2009	0	N	
	0.0	D26001190	VC-BON001	80.00000000	0.0000	22/05/2009	0	N	
	0.0	D26007125	VC-IND006	104.00000000	0.0000	22/05/2009	0	N	
	0.0	D2854	VC-CAR001	4.00000000	1.6410	22/05/2009	1	N	
	0.0	D2986	VC-ACR001	23.60400000	3.3525	22/05/2009	1	N	
	0.0	D30157	VC-HAS001	80.00000000	0.0000	22/05/2009	0	N	
	0.0	D31881	VC-DEL002	4.00000000	0.0000	22/05/2009	0	N	
	0.0	D33013	VC-STU001	4.00000000	0.0000	22/05/2009	0	N	
	0.0	D33193	VC-IND004	4.00000000	0.0000	22/05/2009	0	N	
	0.0	D34281	VC-STU001	4.00000000	2.5000	22/05/2009	1	N	
	0.0	D35991	VU-MMA001	45.00000000	0.0000	22/05/2009	0	N	
	0.0	D36001	VU-MMA001	27.00000000	0.0000	22/05/2009	0	N	
	0.0	D36191T1	VU-MCM001	4.00000000	0.0000	22/05/2009	0	N	
	0.0	D36873P	VC-GLO001	6.00000000	295.0000	22/05/2009	1	N	
	0.0	D3781041	VU-MMA001	1.00000000	0.0000	22/05/2009	0	N	
	0.0	D38821130	VC-BON001	63.00000000	0.0000	22/05/2009	0	N	
	0.0	LED5017BGE0705	VU-VIV001	1.00000000	0.0000	22/05/2009	0	N	
	0.0	LED5017HKE0700	VU-VIV001	1.00000000	0.0000	22/05/2009	0	N	
	0.0	M1010B0750X025	VC-CAM002	4.00000000	12	6.2500	22/05/2009	1	N
	0.0	00							
	0.0	M1288345_01	VU-FLA001	2.00000000	22.0000	22/05/2009	1	N	
	0.0	M2024T3R1750	VC-CAM002	4.00000000	12	0.0000	22/05/2009	0	N
	0.0	M2024T3S032	VC-CAM002	32.00000000	34	9.1500	22/05/2009	1	N
	0.0	M303B0500X0500	VC-COP001	12.00000000	12	0.0000	22/05/2009	0	N
	0.0	M304TR0750W049	VC-COP001	100.00000000	120	0.0000	22/05/2009	0	N
	0.0	M304TR1000W047	VC-COP001	20.00000000	60	0.0000	22/05/2009	0	N
	0.0	9							
	0.0	M4130NR0750	VC-CAM002	4.00000000	12	5.7500	22/05/2009	1	N
	0.0	M5052H32S020	VC-CAM002	32.00000000	12	0.0000	22/05/2009	0	N

S/O 1075643 c/o 4/16.

DART

Purchase Order

Date Apr 15, 2009	Page 1
Purchase Order Number PQ00008570	

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1093

Vendor Address:

Marmon/Kystone Canada Ltd.
280 Chemin du Tremblay
Boucherville, QC J4B 5X9
Canada
Phone (800) 381-8142
Fax (450) 641-4357

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, Ontario K6A 1K7

Reference	Contact	Vendor Number VC-MAR001	PO Date Apr 15, 2009	Terms N30	Ship Via Epic Express	Expected Arrival Apr 20, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop Ship	Unit Cost	UOM	Extended Price
120.0000	M304TR0750W049	304 RD Tube .750 x .049 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING	20/04/2009	No	2.600000	f	312.00
60.0000	M304TR1000W049	304 RD Tube 1.00 x .049 Comments: AS ABOVE	20/04/2009	Nu	3.350000	t	201.00

MATERIAL CERTIFICATION
REQD UPON DELIVERY

Merci!

Christiane

4/15.

Comments:	Tax Summary: GST GSTME GSTND	25.65 0.00 0.00	Less: included tax	0.00
			Subtotal	513.00
			Total tax	25.65
			Total purchase order in CAD Dollars	538.65

Entered By: CL CLAVOIE

Approved By: 

Marmon/Keystone Canada Inc.



Aciers Spécialisés

290, Chemin du Tremblay
Boucherville QC J4B 5X9

Téléphone : 514-627-9153
Téléc./Fax : 450-641-2153
www.marmonkeystone.com

TÉLÉCOPIE / FACSIMILE

Date:

04/16/2009

Destinataire/TO:

Linda Laclelle

Téléc.
FAX #:

613-632-1053

Expéditeur/FROM: Aline Simard

Confidentialité:

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We are transmitting a total number of 1 pages, including this cover sheet.
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MESSAGE :

Packing slips and mill tests for Po. 8570
(#1075643)

Marmon/Keystone Canada Inc.
 **Specialty Steels**

PAGE.: 1
 290 Chemin du Tremblay Boucherville J4B 5X9
 TEL (514) 527 9153 FAX (450) 641 4357

Shipping date.....: 04/16/2009
 Name of Carrier...: EPIC
 F.O.B.....: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the Canadian freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the bill of lading set forth in prescribed by the relevant tariff, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #986-79 dated April 4, 1979
4. of the Shipping Contracts approved by the Board of Transport Commission for Canada by General Order No. t-43 dated September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his agents.

Consigned to:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Telephone.....: 613 632 5200

HAWKESBURY ON CAN K6A 1K7

Customer order.: 8570

Description of shipment and special marks	Weight	PCS	If charges are to be prepaid write or stamp here: Collect
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment			
	rev:08/08		
01-STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L 04/16/2009 120 FT Cust. part#: M304TR0750W049 Rev: YK HT#:YT080981 YK HT#:YT080984	44.0	5 1	Received \$ _____ To be applied in prepayment of the charges on the property described herein. Agent or Cashier. Per.
02-STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 1"X .049 A.W. SA213 STS 1.000 .049 F304L 04/16/2009 60 FT Cust. part#: M304TR1000W049 Rev: YK HT#:YT080981	29.9	3	For carrier's use Advance and or beyond \$ _____ Misc. \$ _____ Suppl. Piece \$ _____ Suppl. Value \$ _____ Total \$ _____ Shipper show amount of C.O.D. C Amount \$ _____ O Fee \$ _____ D Total \$ _____
Bds/Pieces 1 + 0 = 1 JC	Number of extra large pieces.	Total weight 74 LB	Valuation
Dimensions	Where required by tariff shipper must complete the following. Total cubic feet:	Dimensional weight	Order number 1075643
Shipper	Transport	Customer	

Marmon/Keystone Canada Inc.
 **Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE... 1
 Order : 1075643
 Date... 04/16/2009

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA EPIC		F.O.B. BOUCHERVILLE	SALESPERSON G. Dulude	YOUR ORDER NO. 8570	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01 120 / FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Tariff Number: 7304. Cust. part#: M304TR0750W049 HT#.....: YT080981 HT#.....: YT080984 Total...	rev:08/08			
02 60 / FT	STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 1"X .049 A.W. SA213 STS 1.000 .049 F304L Tariff Number: 7304. Cust. part#: M304TR1000W049 HT#.....: YT080981 Total...		5 1 6	100/FT 20/FT 120/FT	IN

No. of Edls/Pieces

100 / 0

Total Weight.....

74

Customers.: _____



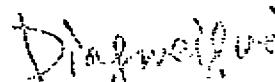
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/10/8

CUSTOMER: MARMON/KEYSTONE CANADA INC.							CERTIFICATE NO.: 2008-8-12-A-2					
P.O.NO.: MN5950							ORDER NO.: 2008-8-012-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING							GRADE: ASTM A213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.							HEAT NO.: YT080981					
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		< 0.035	< 2.00	< 0.040	< 0.030	< 0.75	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.022	0.92	0.039	0.002	0.41	8.10	18.14				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥35	≥515	≥205	≥205	≥35	≥35	≥35
0.750	0.035	20	08-9-22	250	613	360	600	68.5	OK	OK	72	OK
0.750	0.049	20	08-9-81	100	337	385	640	69.0	OK	OK	76	OK
1.000	0.049	20	08-9-80	15	68	275	590	69.5	OK	OK	69	OK
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO.: YK-08-10-27							1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.					
							SHANGHAI CRYSTAL PALACE PIPE CO., LTD					
							 Q.C. Reviewed 16/11/2008					
							MANAGER OF QUALITY ASSURANCE DEPARTMENT					



CRYSTAL PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED CERTIFICATE (Certificate No.: QAC0021058/A)

DATE OF ISSUE: 2008/9/12

CUSTOMER: MARMON/KEYSTONE CANADA INC. P.O.NO.: MN5859				CERTIFICATE NO.: 2008-6-9-A-4 ORDER NO.: 2008-6-009-A				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING				GRADE: ASTM A213-07 TP304/TP304L HEAT NO.: YT080984				
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.								
ELEMENTS	C	Mn	P	S	Si	Ni	Cr	
SPECIFICATION	<0.035	<2.00	<0.045	<0.030	<1.00	8.0~12.0	18.0~20.0	
RESULTS (PRODUCT)	0.025	0.84	0.037	0.003	0.45	8.10	18.08	

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	08-7-111	100	337	380	630	66.5	OK	OK	74	OK

REMARKS:

AS PER ASTM A213/ASME SA213-07
 WALL THICKNESS TOLERANCE AS PER ASTM A269-07
 IN COMPLIANCE TO NACE MR0175-2002
 IC TEST TO ASTM A262 PRACTICE E
 SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min
 NO WELD REPAIR WAS PERFORMED
 FREE FROM MERCURY CONTAMINATION
 COUNTRY OF ORIGIN: CHINA
 MILL TEST CERTIFICATE TO EN 10204/3.1
 INVOICE NO: YK-08-09-61

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Q.C. Reviewed
18/10/2008

D. J. Weifang
MANAGER OF QUALITY ASSURANCE DEPARTMENT



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

MILL TEST CERTIFICATE

ISO9001:2000 ; PED CERTIFICATE (Certificate No.:QAC0021058/A)

DATE OF ISSUE: 2008/10/8

CUSTOMER: MARMON/KEYSTONE CANADA INC. P.O.NO.: MN5950								CERTIFICATE NO.: 2008-8-12-A-2 ORDER NO.: 2008-8-012-A				
COMMODITY: STAINLESS STEEL SEAMLESS TUBING CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.								GRADE: ASTM A213-07 TP304/TP304L HEAT NO.: YT08098I				
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0-12.0	18.0-20.0					
RESULTS (PRODUCT)	0.022	0.92	0.039	0.002	0.41	8.10	18.14					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.035	20	08-9-22	250	613	360	600	68.5	OK	OK	72	OK
0.750	0.049	20	08-9-81	100	337	385	640	69.0	OK	OK	76	OK
1.000	0.049	20	08-9-80	15	68	275	590	69.5	OK	OK	69	OK
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-10-27						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD <i>[Signature]</i> MANAGER OF QUALITY ASSURANCE DEPARTMENT						
						Q.C. Reviewed <i>[Signature]</i> 18/11/2008						